

AF&PA Classification GE Brightness/Tappi T452	Grade #1 Freesheet ≥ 91.0	Grade #2 Freesheet 87.0 to 90.9	Grade #2 Groundwood ≥ 87.0	Grade #3 Freesheet 82.0 to 86.9	Grade #3 Groundwood 82.0 to 86.9	Grade #4 Freesheet ≤ 81.9	Grade #4 Groundwood 75.0 to 81.9	Grade #5 Groundwood ≤ 74.9	SCA, SCB, SNC, MFC, LWU
PAPER MILLS									
Burgo		Tecno Plus (95 ISO) (Sa) R4 Gloss (95 ISO) (M) (Sa) (RG) Respecta Web (95 ISO) (M) (Sa)	Uno Bright (90-94 ISO) (Sa)		Uno Prime (88-89 ISO) (M) (Sa)			Uno Web (71-78 ISO) (RG)	
Catalyst					Advance (85-87) (87 M) Ascent (82-84) (M 83) * available as Sage brand		Pacificote (79-80) Electracote Brite (75-76) * available as Sage brand	Electracote (71-73) * available as Sage brand	Electraprime SCA (70-73 ISO) Electracal SCB (65 ISO) (RG) Electrastar (76, 80, 84) Electrabrite (65, 70 ISO) * available as Sage brand
Evergreen Packaging				TruSpec3 (85)			TruSpec4 (81) (LG) TruSpec4.5 (76) (LG)	TruSpec5 (72) (LG)	TruSpec SCA (70)
Irving Paper									Opulence SCA++ (74-75) (RG) Radiance SCA+ (70) (RG) Irving SCA (68) (RG) Ultrasmooth SCB (65) (RG)
Kruger Paper					KruKote (80) (Sa) (pcw)		KruKote (76) (Sa) (pcw)	KruKote (70-72) (Sa) (HB-70)	
New-Indy							Catawba Brite Gloss (76) Catawba Brite Satin (76)	Catawba Gloss (72) Catawba Satin (72)	Catawba SCA+ (70 ISO) Catawba SCA (68 ISO)
ND Paper				Orion (86-88) (Sa) (M) (pcw) Oxford C1S (86) (HB 89)	Vision (84-87) (V) (pcw)		Escanaba (81-84) (M 83) (RG 81) (pcw) Dependoweb (79-80) (M 80) (RG 80-81) (pcw) Capri (75-76) (RG 76) (pcw)	Consoweb (70-73) (Sa 73) (RG 71-73) (pcw) Consoweb HB (70-73) (pcw)	
NorCell (Norske Skog)			Norcote Top H (92-93 ISO) (pcw)				Norcote Super H (84-86 ISO) (RG 85 ISO) (pcw) Norcote Silk H (85-87 ISO) (RG 84 ISO)	Norcote H Walsum (68-76 ISO) (RG 69-75 ISO) Norcote H Bruck (75-76 ISO) (Sa 75-76) (pcw)	NorSC Polar (76-80 ISO) Norset MFC (78 ISO) (HB) Norset Cat (72 ISO) (RG) Norset (68 ISO) (RG) Norset Air (68 ISO)
Port Hawkesbury									Artisan SCA++ (75-77) (80) (RG) Prominence Plus SCA+ (70-71) (RG) Prominence SCA (67-68) (RG) Maritime SCB (65) (RG)
Rayonier Advanced Materials		Kallima Web Coated Cover C1S / C2S (90)							
Resolute Forest Products									ResoluteSCA++ (75 ISO) ResoluteSCA+ (70-71 ISO) (RG) ResoluteSCA (68 ISO) ResoluteSCB (63 ISO) ResoluteSNC (63 ISO) ResoluteSelect (75, 70, 65) ResoluteBook (75, 70, 65, 60)
Sappi	McCoy (96) (M) (Si) (V) Opus (92) (D) (Sa) (M) (pcw) Opus PS (92) (D) (M) (pcw) Opus 30 (92) (D) (M)	Somerset (88) (M) (Sa) (pcw)	Galerie Fine (92-99 ISO) (Si) (HB)	Flo Web (82-83) (M) (pcw)	Galerie Brite (85-87 ISO) (HB)			Galerie Lite (68-73 ISO) (HB)	
Steinbeis							Charisma Brilliant Plus (81 ISO) Charisma Brilliant (79-80 ISO) Silk (81.5-83 ISO)		
Stora Enso	Lumi (99 ISO) (Si)				NovaPress (91-98 ISO) (Si 92-100 ISO)		StellaPress (87 ISO) (HB)		MagniPress SCA+ (71-75 ISO) (RG) PubliPress SCA (67 ISO) (Sa) (RG) Envipress SCB (66-67 ISO) (RG) PrimaPress (80-81 ISO) (RG)
Twin Rivers Paper Company									Border Brite (85 ISO) (pcw) Bridge Opaque (80 ISO) (pcw) Bridge Supreme (82 ISO) (pcw) Frontier Opaque (80 ISO) (pcw) Frontier Supreme (82 ISO) (pcw) FraBrite (72 & 76 ISO) (pcw)
UPM	Finesse (EU 95) (Si) (M) (RG)		Star (EU 87-92) (RG EU 88) Star Silk (EU 91-92) (RG EU 88) Valor Heatset (90-91)		Ultra Plus H (83-84) (EU 80-85) (RG EU 80-84) Ultra Plus Silk H (84) (EU 82-87) (RG EU 80-81)		Ultra H (80-81) (M) (RG) (pcw) Ultra Silk H (80-81) (RG) Cote Plus H (76) Cote Plus Silk (77) (EU 76) Valor Gravure (76)	Cote H (70-71) (EU 70-80) (RG 70-71) (RG EU 70-76)	Smart SCA++ (76-80) (RG 76-78) Impresse Plus SCA+ (80) (RG) Cat SCA+ (70-72) (RG 68-76) Max SCA (66-68) (RG) Impresse SCA (68) (RG) Eco SCB (63-74) (RG 63)
Verso Corp.	Productolith Pts. (92) (pcw)	Sterling Ultra Web (88-90) (D 90) (M 90) (pcw) ArborWeb Plus (88-90) (D 90) (M 90) (pcw) Sterling Ultra Caliper (90) (M 90)		Influence (86-88) (M) (SG) (RG 88) (pcw) ArborWeb (86-88) (SG) (pcw)	Liberty (82-84) (D 82) (M 83) (pcw)		Balance (80) (pcw)		Voyager SCA+ (67-70) (RG 68.5-71) (pcw) Superior Gloss SCA (67-68) (RG) (pcw)
WestRock	Tango Advantage Cover C1S / C2S (92) Carolina Coated Cover C1S / C2S (92)								
Willamette Falls	Capistrano (92) (D) (M) (pcw) Nature Plus (92) (D) (M)			Sonoma (86-88) (D) (M) (pcw) Nature Web (86-88) (D) (M)					

* Grades listed as Gloss finish; Options: (Cr) Cream, (D) Dull, (GFG) Glare Free Gloss, (LG) Low Glare, (M) Matte, (Sa) Satin, (Si) Silk, (Su) Suede, (SG) Soft Gloss, (V) Velvet; (RG) Gravure, (HB) High Bulk, (pcw) Recycled Fiber Available; *Italic type indicates grade contains recycled fiber*; FSC, PEFC, SFI available on select grades